REVISIONS This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR. INITIAL APPROVED REV ECR DESCRIPTION DATE RELEASED FOR PRODUCTION. 10/4/2016 DPD JAG R.25 -- Ø.770 **CENTER PERMITTED** .12 X 45°-MIN RELIEF -M18x2.5 - 6g MED KNURL-.09 ▼.12 -ENGRAVE T/N, S/N, "MADE IN USA" Ø 1.80 .74 NOTE: 3.16 REF. AIRBUS T/N: 1X56-136-392. TITLE **BOLT** DWG NO. REV RBE1X56-136-392 MAT'L 4140/4142 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ±.5° HEAT RC 28-32
FINISH ZINC PLATE .XX ± .01 .X ± .1 SURFACES = 125/ SPEC ASTM B633 TYPE I SC 2 1. BREAK ALL SHARP EDGES .015 x 45 'OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPS APPR: ANDERSON ASSY QTY ASSY QTY UNIT QTY QA APPR: USED ON MODEL LINDSAY B/O Part # B/O INFORMATION OR SPECIFICATIONS Description Material

4140/4142

1 BOLT

APPROVED:

SCALE

GILBERT

1:1

H145

SHEET 1 OF 1

8/10/2016